PRECIOSA ORNELA, a.s.

The Workplace Layout and Cleaning Policy (5S)

We use the **5S** system in selected workplaces with the goal of achieving savings and ensuring quality and safety. We create and maintain a suitable work environment. We have therefore adopted a workplace layout and cleaning policy with the motto:

A work environment located in well-arranged and clean workplaces contributes to product quality, saves money and protects our employees

We ensure compliance with this motto by concentrating on the following principles:

1) A work environment for high quality, safe and lean manufacturing

- We identify any essential and unnecessary items in the workplace and we eliminate any operations, tasks, inventory, tools, etc. which are without added value.
- We unequivocally assign places to all items and we put all items in these places and in doing so we eliminate any wasted time.
- We clean and tidy the workplace and its equipment and in doing so we eliminate risks and errors.
- We standardise matters in the work environment and the cleaning thereof. For this, we also use clear visual aids and we respect the "3 NO" principle including

NO - to unnecessary items, NE - to disorder, NE - to dirt

• We permanently support our employees' self-discipline and we do not allow them to gradually give up on the adopted principles, but we endeavour to further improve the system, the procedures and the work methods.

2) The communication of work environment matters

- a) We share the **5S** policy with all our employees and we inform all our clients about it.
- b) We guide and educate our employees to act responsibly with regard to the work environment. The goal is to ensure that our employees understand that the stated principles are a tool for achieving excellent performance in an economical manner.

Ing. Miroslav Šebesta the Managing Director

In Desná on 1st April 2017